#### HYDRAULICS INTERNATIONAL, INC.

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# HIGH PRESSURE VALVES

### PRESSURE RELIEF VALVES

#### High Pressure, Low Flow

These valves are direct operated, differential poppet, dry spring chamber design. All ports can accept full working pressure permitting their use also as a sequence valve or back pressure controller regulator (BPR). Wetted alloys are stainless steel. Dynamic seals are UHMWPE. Static seals are Buna. Optional: Viton add-<u>V</u>. EPR add-<u>E</u>. Wrench flats are standard on adjusting screws.\*

Model No.	Service		Seat	Adjustable Range (PSI)	Orifice Dia (in.)	Port	Remarks	Symbols	
	Relief BPR								
*RVL-100	Liquid	Liquid or Gas	Stainless steel	1000 thru 10.000	.070	1/4 NPT	Not bubble tight		
*RVG-100	Gas	Gas	Nylon				Bubble tight		
RV-300	Liquid or Gas		Stainless	3000 thru 30,000		1/4" Super Pressure	Not bubble tight		
RV-600			Steel	10,000 thru 60,000					

\*Plastic knob optional at extra cost on RVL or RVG models only. Specify with suffix "H" (e.g. RVL-100H).

## PILOT CUTOFF VALVES

#### Sense Liquid or Gas Pressures. Provide Air Signal.

These valves perform a function similar to a pressure switch. The sensing piston or plunger movement is spring or air adjusted. When the sensed pressure is reached, a small, integral air valve shifts position cutting off, or providing, a pilot air signal. Useful for start/stop control of various pneumatically piloted devices such as HII pumps, valves and boosters. Maximum air valve pressure is 120 PSI. Sensing section alloys are stainless steel. Buna static seal standard, optional: Viton add- $\underline{V}$ , EPR add - $\underline{E}$ . (e.g. PCV-E002E).

Model No.	Adjusted By	Sensing		Air Valve	Symbols	
Woder No.	Aujusteu by	Nominal-Range(PSI)	Port	Configuration	Ports	Symbols
PCV-002		50-200	1/4	<u> </u>		*
PCV-020	INTERNAL SPRING	200-2000	1/4 NPT	2 WAY Three ports convertible to		NC ♥₩
PCV-100	LOADED BOLT	1500-10,000	INPT	<u>NC</u> or <u>NO</u> with plug provided	- 1/8 NPT	NO ₩ 173-
PCV-250		5000-25,000	1/4" Super Pressure			4-12-2
PCV-E002		50-200	- 1/4 NPT	3 WAY		
PCV-E020	EXTERNAL SPANNER NUT	200-2000				
PCV-E100	(UNDERNEATH THE NAME PLATE)	1500-10,000				™_↓/_⊒
PCV-E250	· · · · · ·	5,000-25,000	1/4" Super Pressure	Three ports useable for either <u>NC</u> or <u>NO</u> applications		
PCV-R025	REMOTE AIR	500-2500	1/4			
PCV-R100	PRESSURE REGULATOR	2000-10,000	NPT			
PCV-R250	20-100 PSI	5000-25,000	1/4" Super Pressure			

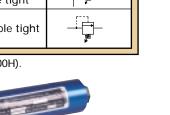
## UNLOADING VALVES

#### Normally Open, Normally Closed, Air Pilot Actuated.

These values open or close high pressure oil or plain water back to tank or to another line or high pressure gas to another line. High pressure section alloys are stainless steel with stainless steel ball or poppet design.

Model No.	Basic	Nominal	Port/Max. P		Reverse	Flow Orifice Dia. (in.)	Symbols	
	Configuration	Area Ratios	Inlet	Outlet	Flow			
UV-50		50:1	1/4 NPT 5000 <sup>(1)</sup>		BLOCKED	.213 Nom.	₩₩₩	
UV-80	NORMALLY OPEN AIR PILOT TO CLOSE, <sup>(4)</sup> SINGLE STAGE	80:1	1/4 NPT 8000 <sup>(1)</sup>	1/4 NPT		.172 Nom.		
UV-120		120:1	1/4 NPT 12,000 <sup>(1)</sup>	4000 <sup>(3)</sup>		.135 Nom.		
UV-200		200:1	1/4" Super Pressure 20,000 <sup>(1)</sup>			.100 Nom.		
UV-150-2	Normally closed Air pilot to open Two stage	2 <sup>nd</sup> stage 9:1 1 <sup>st</sup> stage 250:1	1/2 NPT 15,000 <sup>(2)</sup>	1/2 NPT 10,000 <sup>(3)</sup>	Free flow	.344 Nom. 2 stage	₩ <b>@</b> ]]⊒—	
NOTES: (1) Based on 100 PSI air pilot. Maximum inlet pressure will be increased proportionally with increase in air pilot pressure up to 150 PSI maximum.								

- (2) To open against 15,000 PSI, 60 PSI minimum air pilot required.
- (3) Maximum outlet port pressure for gas service is 1500 PSI.
- (4) May also be used as a relief valve. Adjust with air pressure regulator on air pilot line.









## **INLINE CHECK VALVES , 316 STAINLESS STEEL BODIES**

**High Pressure.** These valves are 316 S.S. ball type and soft seat (PTFE ring) in the 1/4 NPT, 1/2 NPT, 3/4 NPT, and 1 NPT sizes; Brass poppet on S.S. seat in the 2 NPT size. Control springs hold approximately 3 PSI. Optional higher pressure springs are available in the 2" NPT unit only.

Model No.	Port	Maximum Pressure-PSI	Flow Orifice Min. Dia. (Inches)	Static Seal	
CVH-025N2	1/4 NPT	15,000 Liquid	.156		
CVH-025S2	1/4 Super Pressure	11,250 Gas	. 100	BUINA	
CVH-050N2	1/2 NPT	20,000 Liquid 15,000 Gas	.344	PTFE	
CVH-075N2 3/4 NPT		15,000 Liquid 11,250 Gas	.486	PTFE	
CVH-100N2	1 NPT	12,000 Liquid 9,000 Gas	.540	PTFE	
CVM-200N2	2 NPT	5,000 Liquid 3,750 Gas	1.750	BUNA <sup>(1)</sup>	

Notes: (1) Optional static seal: For Viton, add "V", for EPR, add "E" to model no.

## **NEEDLE VALVES**

#### Panel Mount is Standard. 1/4" and 3/8" basic body sizes. 316 forged stainless steel. Working pressure: 10,000 PSI

These economical valves employ a semi-balanced needle with PTFE bearing and buna O-ring stem seal. Full pressure both ports. Optional stem o-ring in viton, add-V; or EPR, add-E to model no.

Model No.	Ports	Body Style	Model No.	Ports	Body Style
NVH-025T2A	1/4" Tube Male	Angle	NVH-038T2A	3/8" Tube Male	Angle
NVH-025T2B	37°Flare	Straight	NVH-038T2B	37°Flare	Straight
NVH-025N2A	1/8 NPT -	Angle	NVH-038N2A	1/4 NPT	Angle
NVH-025N2B		Straight	NVH-038N2B	1/4 NPT	Straight



Samples are available for evaluation for potential OEM quantity requirements. Non panel mount configuration available in quantity.

# GAS RECEIVERS AND PLENUM CHAMBERS

**High Pressure.** The Receivers (PR) are normally used at the outlet of a gas booster unit or system to store a volume of gas for smooth, intermittent release through a pressure reducing valve. The Plenum chambers (PC) are normally used between stages of a gas booster package to dampen pulsation.

Model No.	Internal Volume-Cu.In.			Outside Dia. -Inches	Ports Both Ends	Alloy
PR-020	20	10,000	11	2.5	1/4 Super Pr.	4130 CD
PR-040	40	10,000	19	2.5	1/4 Super Pr.	4130 CD
PR-134	134	10,000	17	6	3/8 Super Pr.	4140 HT
PR-200	200	10,000	22	5	3/8 Super Pr.	4130 CD
PR-400	400	10,000	40	5	3/8 Super Pr.	4130 CD
PR-450	450	10,000	31	6.0	3/8 Super Pr.	4140 HT
PR-900	900	10,000	57	6.0	3/8 Super Pr.	4140 HT
PC-020A	20	5,000	23	1.5	1/4 NPT	304SS
PC-025B	25	5,000	29	1.5	1/4 NPT	304SS
PC-020C	20	10,000	17	3	1/4 Super Pr.	304SS
PC-025D	25	10,000	19	3	1/4 Super Pr.	304SS



The receivers (PR) are electroless nickle plated. All PR and PC models are proof tested to 1.5 x maximum rating and designed for a minimum burst of 4x maximum rating.



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